



SHERMAN-TANK
Rotational Molding

SHERMAN ROTO TANK, LLC

IBC Closure Notification

IMPORTANT NOTICE: Please give to person responsible for closing these containers for shipment. Pursuant to Title 49 Code of Federal Regulations, part 178.2(c)(1)(ii), you are notified in writing of the type and dimension of closures, including gaskets, needed to satisfy performance test requirements. This includes tightening instructions for closures. You are required to provide closing information to any person to whom this package is transferred who may need to close the package prior to reshipment.

Closing Instructions: Intermediate Bulk Containers 31 H1 and 31H2 packaging delivered to
(Customer & Location) _____ on this Order # _____

are to be prepared for shipment using only the closures supplied by Sherman Roto Tank, LLC (SRT) or closures tested and approved by SRT for use in the packaging supplied, including the proper installation of the closure into the corresponding opening and the use of a calibrated torque wrench, as follows.

CLOSURE	PART #	TORQUE FT.-LBS.
7" lid with TPO/TPV Gasket	SRT-BNV-07	70 ft-lbs
7" lids with Natural Rubber Gasket	SRT-BNS-07	70 ft-lbs
7" lids with FKM Gasket	SRT-BNC-07	70 ft-lbs
2" PLUG in Standard Lid or Port FKM, TPO, or EPDM	SRT-BUNG	25 ft-lbs
2-inch pressure relief valve/vents	SRT-PV, HV TV-001	20 ft-lbs
MicroMatic Extraction Valve	SRT-743-097	25 ft-lbs

DIRECTIONS

Check to ensure there is an undamaged gasket and threads are dry. The cap, plug, or valve should be spun on by hand to make sure the threads are not cross-threaded. Adjust the torque wrench to the desired setting and tighten the fitting until the wrench releases or "clicks". Do not tighten beyond the click-it could twist the seal. Valve handles must be vertical.



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Drum Plug Wrench Adapter Examples



[Drum Plug Socket \(bascousa.com\)](http://www.bascousa.com)

Adjustable torque wrenches are available from auto parts stores, hardware stores, industrial parts supplies and others. The wrenches and closure adapters are presented as examples only and are not endorsements of any brand or parts supplier. Links are provided as a convenience, not a preference by Sherman Roto Tank for any device or vendor.

Adjustable Torque Wrench Examples



1/2 inch drive 10-150 ft-lbs



1/2 inch drive 10-150 ft-lbs

IBC Lid Wrench Examples



www.Bascousa.com
[Industrial IBC 6 Inch Fill Cap Torque Wrench or Manual \(bascousa.com\)](http://www.bascousa.com)



www.Bascousa.com
[Mauser IBC Fill Port Cap Wrench \(bascousa.com\)](http://www.bascousa.com)
[IBC Cap Wrench \(bascousa.com\)](http://www.bascousa.com)
[Adjustable IBC Fill Port Cap UN DOT Wrench for 1/2" Drive \(thecarycompany.com\)](http://www.thecarycompany.com)

